

ABSTRACT OF THE DISCLOSURE

A tool for metal-cutting machining of bore surfaces including at least one cutter insert into the end face of the tool and at least one other cutter insert into the circumferential face of the tool, the cutter inserts each have at least two geometrically defined cutting edges. One of the cutting edges of each cutter insert is a roughing cutting edge and the other cutting edge of the cutter insert is a finishing cutting edge. The two different cutting edges are arranged at the two opposite ends of a side edge of the cutter inserts and preferably at the ends of all side edges.